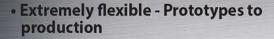
WISCONSIN ALUMINUM FOUNDRY



GREEN SAND

A casting process that is versatile for low to high volume programs.



- Two DISA 20" x 24" automated molding lines
 - Hunter 30" x 32" automated molding lines
 - Cope & Drag flask sizes up to 30" x 44"

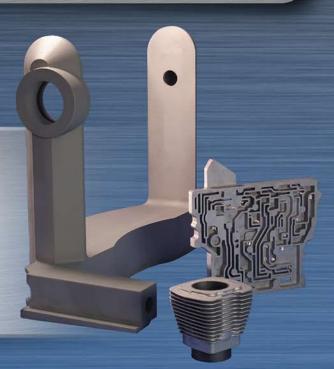


AIR SET / DRY SAND

A casting process that is suited for complex designs in virtually any size.



- Prototypes to production
- Allows for castings of any size and weight
- Adaptable for highly complex parts
- Accurate and reliable, with an excellent surface finish



PERMANENT MOLD

A casting process which provides excellent dimensional stability.

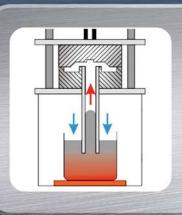


- Tilt Pour, Gravity Pour and Semi-Permanent Molding
- Consistent and precise with excellent surface finish
- Superior mechanical properties



LOW PRESSURE PERMANENT MOLD

A casting process better suited for symmetrical designs to meet our customers specifications.



- Increases mechanical properties and minimizes porosity in cylindrical parts.
- Minimal gating reduces casting finishing and increases yield





CONSUMER PRODUCTS

Cast aluminum and precision-machined cookware that is the ultimate in quality, design and performance.



ADDITIONAL SERVICES

We provide all of the necessary services to turn your casting into a line-ready part.

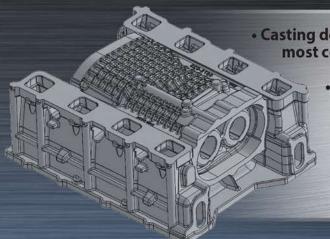


- Machining & Assembly
- Powder Coating & Painting
- Pressure Testing
- Impregnating
- HIP (Hot Isostatic Pressure)
- Chromate & Anodizing
- Polishing



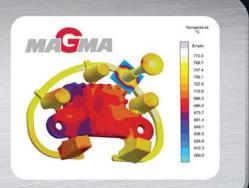
ENGINEERING

Over 200 combined years of engineering expertise providing technical support, from design through production.



 Casting design reviews insure the most cost- effective methods

- Advanced CAD design for casting implementation
- MAGMA™ simulations minimize potential casting issues



QUALITY

Consistency and repeatability are essential to manufacturing quality castings. Utilizing state-of-the-art inspection equipment insures that every casting meets and exceeds customer expectations.



- Real Time X-Ray
- 3D Scanning
- Mechanical/Chemical Testing
- CMM Inspection

